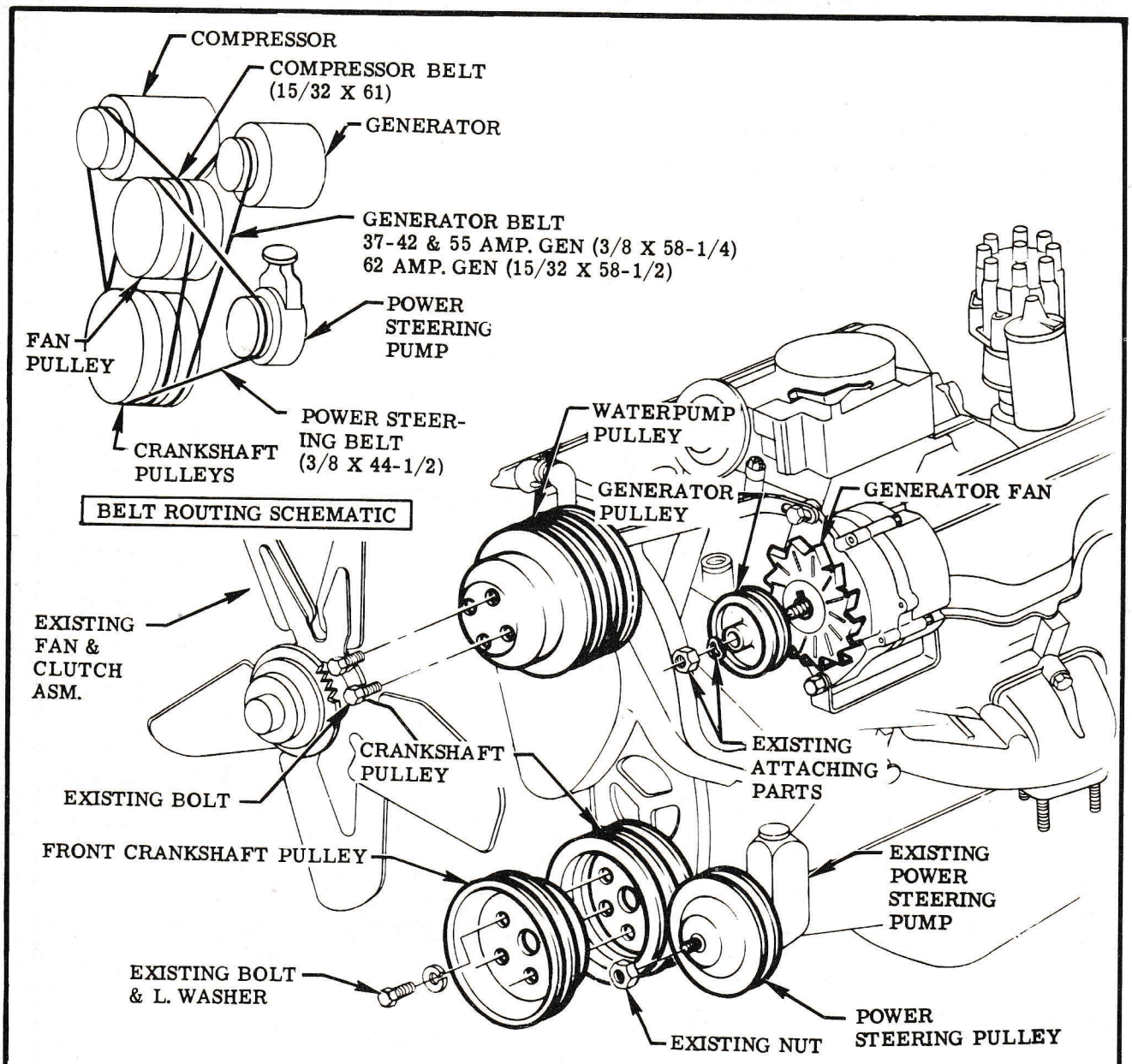

FIG. 1 FAN, BELTS & PULLEYS ("409" ENGINE WITH POWER STEERING)

STEP 1 REMOVE POWER STEERING BELT & PULLEY. DISCARD PULLEY & BELT BUT RETAIN ATTACHING PARTS.

STEP 2 REMOVE & DISCARD EXISTING GENERATOR BELT, PULLEY & GENERATOR FAN. RETAIN ATTACHING PARTS.

STEP 3 REMOVE & DISCARD EXISTING WATERPUMP & CRANKSHAFT PULLEYS BUT RETAIN ATTACHING PARTS. RETAIN EXISTING FAN & CLUTCH ASM.

STEP 4 INSTALL PROVIDED POWER STEERING PULLEY WITH RETAINED ATTACHING PARTS. SEE FIG. 1.

STEP 5 INSTALL PROVIDED GENERATOR FAN & PULLEY, WATERPUMP PULLEY (3 TRACK), CRANKSHAFT PULLEYS & EXISTING FAN & CLUTCH ASM. **NOTE** Discard (2 track) waterpump pulley.

STEP 6 INSTALL PROVIDED GENERATOR BELT ON REAR PULLEYS, COMPRESSOR BELT ON CENTER PULLEYS & POWER STEERING BELT ON FORWARD PULLEYS. SEE SCHEMATIC IN FIG. 1. **NOTE** Adjust compressor on support until belt is tight, then secure nuts at pivot bolt & clamping bolt. SEE COMPRESSOR MOUNTING SHEET.